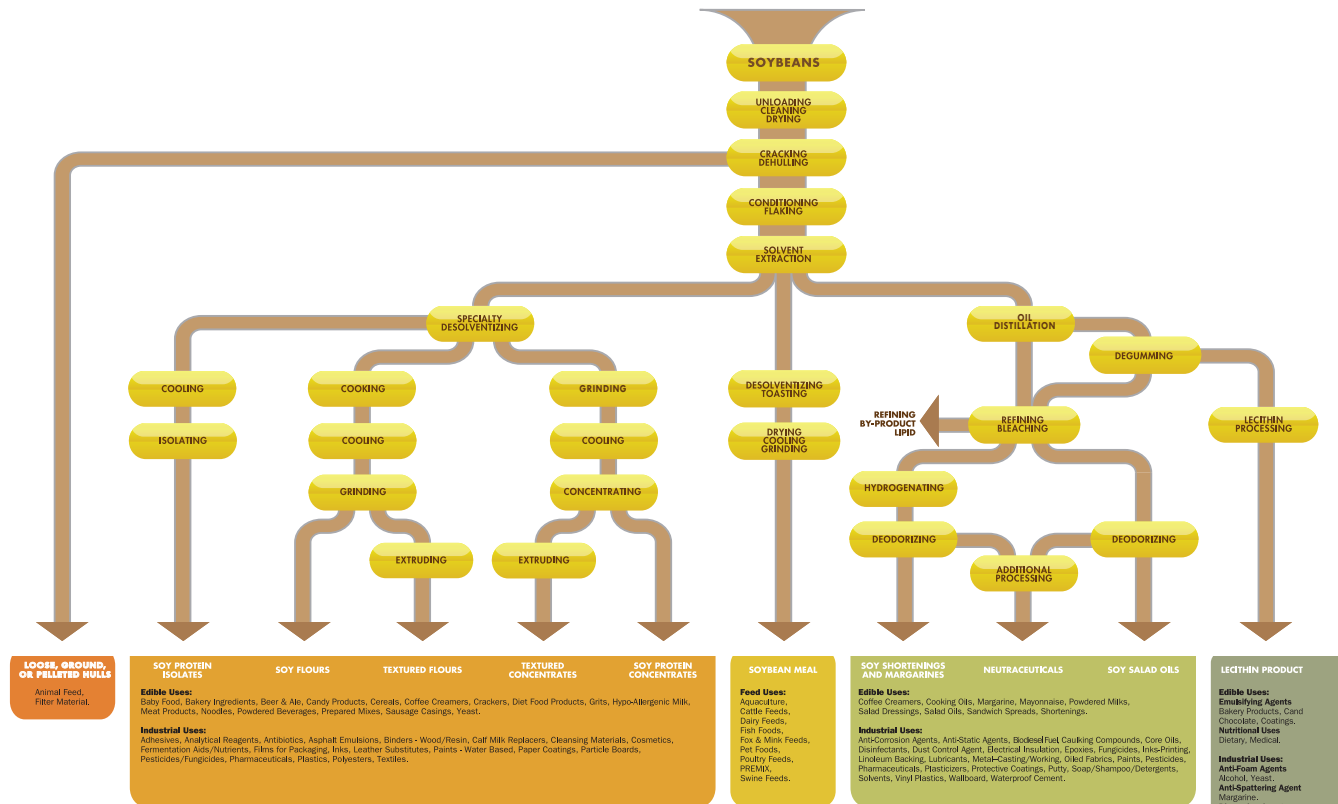


## SOYBEAN PROCESSING FLOWCHART



NOTE: The National Oilseed Processors Association (NOPA) represents the U.S. soybean, canola, flaxseed, sunflower seed and safflower seed crushing industries. This flowchart is an illustrative diagram of standardized steps employed in the processing of soybeans. The steps employed may vary from plant to plant and from oilseed to oilseed.